

USER MODE – JOB SETUP (1)

(1) JOB SETUP	(1) AXES PARAM	(1) SPEED	(1) XY-Down	1111 U
			(2) XY-Up	1112 U
			(3) MANUAL MOVE	
			(1) SPEED UP	11131 C
			(2) SPEED DOWN	11132 C
			(3) ACCEL	11133 P*
			(4) BREAK ACCEL	11134 P*
			(5) SPEED ACCEL	11135 P*
		(2) ACCELERATION	(1) TOOL DOWN	1121 U
			(2) TOOL UP	1122 U
		(3) TANGENTIAL	(1) TANG.ROT	1131 -
			(2) LIFTUP ANGLE	1132 U
			(3) TOOL INIT	1133 -
			(4) EDGE	1134 U *
		(4) TOOL DELAY	(1) BEFORE DOWN	1141 U
			(2) AFTER DOWN	1142 U
			(3) BEFORE UP	1143 U
			(4) AFTER UP	1144 U
			(5) CONNECT UP/DOWN	1145 U
		(5) Z-AXIS (RzP)	(1) INIT ABSOLUTE	1151
			(2) INIT RELATIV	1152
			(3) DOWN POS	1153
			(4) Z-LOWER	1154
			(5) ROUTER ON/OFF	1155
			(6) VAC.CLEANER	1156
			(7) UP POS	1157
			(8) Z-LIFT	1158
			(9) OFFSET-Z	1159 U
		(6) KNIFE-PRESSURE	(1) CUTTING	1161 U
			(2) CUT OFF	1162 U
		(7) PROCESSING	(1) QUALITY	1171 C (> v 2.9)
			(2) CONTROL MODE	1172 C (> V 2.6)
		(8) Tz-MODULE	(1) UP POS	1181 U
			(2) DOWN POS	1182 U
			(3) Z-OFFSET	1183 D
			(4) Z-INIT	1184 D
			(5) Z-INIT AUTO	1185 U
			(6) Z-LOWER	1186 U
			(7) Z-LIFT	1187 U
			(8) MODE	1188 U
			(9) PRESSURE	1189 U

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(2) PAGING	(1) LENGTH	121 C
	(2) VAC DELAY	122 C
	(3) FEEDER	1231 -
	(1) FEEDER 1	1232 -
	(2) FEEDER 2	1234 -
	(3) FEEDER 3	1235 -
	(4) FEEDER 4	124 C
	(4) LIGHTBARRIER	1251
	(5) QUICK CONFIG	(1) TOGGLE CONFIG 1252
		(2) TRANS CONFIG 1
		(1) LOAD 12521
		(2) SAVE 12522
		(3) TRANS CONFIG 2 1253
		(1) LOAD 12531
		(2) SAVE 12532
	(6) SHEETFEEDER	(1) MODE 1261 C
		(2) DELAY 1262 C
		(3) LB LOCK DIST 1263 C
	(7) ROLL-OFF-D	127 C
	(8) MODE	128 U
	(9) TRANSPORT 129	(1) ROLL OFF 1291 C
		(2) CONTROL 1292 C
		(3) FIXING 1293 C
		(4) ROLL UP 1294 C
(3) ZOOM FACTORS	(1) ZOOM X-Y	131 U
	(2) ZOOM X	132 U
	(3) ZOOM Y	133 U

USER MODE – TOOL (2)

(2) TOOL	(1) SELECT TOOL	(1) TOOL NR	211 -	
		(2) LOCK TOOL	212 -	
(2) TOOL SETUP	(1) ROUTER	(1) CONV. TYPE	2211 P	
		(2) DELAY	2212 P	
		(3) RPM	2213 -	
		(4) LINK TO TOOL	2214 U	
		(2) OSCILLAT. TOOL	(1) DELAY	2221 C
			(2) LINK TO TOOL	2222 U
			(3) FREQUENCY	2223 C
		(3) LASER	(1) FREQUENCY	2231 U
			(2) RECESS POWER	2232 U
			(3) LASER POWER	2233 U
			(4) MIN. POWER	2234 U
			(5) EXTERNAL GAS	2235 U
			(6) EXHAUST DELAY	2236 U
			(7) LASERTYPE	2237 C*
	(8) LASERMODE		2238 C*	
	(4) PASSEPARTOUT	(1) DELAY	2241 C	
		(2) LINK TO TOOL	2242 U	
	(5) CUTTING TOOL	(1) WIDTH	2251 -	
	(6) PRESS. SWITCH	(1) LINK TO TOOL	2261 U	
	(7) JETPLOT	(1) LINK TO TOOL	2271 U	
	(8) SPEC. PENPULSE	(1) LINK TO TOOL	2281 U	
	(9) DISTANCE COUNT	(1) LINK TO TOOL	2291 C	
		(2) ACTUAL	2292 C	
		(3) MAXIMUM	2293 C	
(3) TOOL SETUP	(1) DRT	(1) DELAY	2311 C	
		(2) LINK TO TOOL	2312 U	
		(3) REVOLUTIONS	2313 C	
		(4) RESERVED	2314 -	
		(5) RESERVED	2315 -	
		(6) OVERTEMP	2316 *C	
		(7) OVERCURRENT	2317 *C	
	(2) NOTCH TOOL	(1) PUNCH LEFT	2321 C	
		(2) PUNCH RIGHT	2322 C	
	(4) CUT PRECISION	(1) ADJUST XY	(1) X-CORRECTION	2411 C
			(2) Y-CORRECTION	2412 C
			(3) CHECK CUT	2413
		(2) ADJUST TANG (NOT AVAILABLE YET)		
		(3) TEST PATTERN	(1) POLYGON	2431
			(2) RECTANGLE	2432
		(4) ENABLE	(1) TOOL 1	2441 C
			(2) TOOL 2	2442 C
			(3) TOOL 3	2443 C
			(4) TOOL 4	2444 C

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USER MODE – FUNCTIONS (3)

(3) FUNCTIONS		(1) TESTCUT 31		
	(2) PAGE / CUT	(1) PAGE FEED	321	
		(2) CUT	322	
		(3) FEED & CUT	323	
		(4) MANUAL FEED	324	
	(3) BUFFER	(1) CLEAR BUFFER	331	
		(2) REPLOT	332	
	(4) WINDOW	(1) STATUS	341	
		(2) DEFINE	342	
		(3) SHOW	343	
	(5) C2-TOOL	(1) RELEASE TOOL	351	
	(6) STATUS	(1) SHOW STATUS	361	
		(2) PLOT STATUS	362	
	(7) DIGITIZER 37			
	(8) TESTS	(1) PLOTS		
		(1) DIN	3811	
		(2) POLYGON	3812	
		(3) RANDOM LINE	3813	
		(4) DIAGONAL	3814	
		(5) RANDOM-CURVE	3815	
		(6) SQUARE	3816	
		(7) CIRCLE	3817	
		(8) SIERPINSKI	3818	
		(2) SYSTEM	(1) TESTFUNCTIONS 382	(1-...)
	(9) MORE	(1) REFERENCE	(1) SET REFERENCE 1	3911
			(2) GO REFERENCE 1	3912
			(3) CLEAR & GO 1	3913
			(4) GOTO XY	3914
			(5) MOVE Y2	3915
			(6) SET REFERENCE 2	3916
			(7) GO REFERENCE 2	3917
			(8) MODE	3918
			(9) TOGGLE REF. PT.	3919
		(2) VACUUM	(1) PUMP ON<>OFF	3921
			(2) VALVE ON<>OFF	3922
			(3) SIZE	3923
			(4) OFF DELAY	3924
			(5) SET VAC	3925
			(6) FOIL COVER	3926 C
			(7) LC16/52 ZONE	3927 C
		(3) MOVE TO PARK	(1) VAC PUMP ON/OFF	3931
			(2) VACUUM ON/OFF	3932
			(3) EXIT PARK	3933
		(4) SELECT TOOL	(1) TOOL +	3941
			(2) TOOL -	3942

39141 GOTO X
39142 GOTO Y

DBL REF MOD 39181
POINTER KIND 39182

DELAY TIME 39241 C

USER MODE – USERS

(4) USERS	(1) RECALL USER	(1) USERNUMBER	411
	(2) SAVE USER	(1) USERNUMBER	421
	(3) SET START USER	(1) USERNUMBER	431 C
	(4) SET USERSTRING	(1) USERSTRING	441 U
	(5) SET FUNKTION	(1) F1-KEY	451 U
		(2) F2-KEY	452 U
		(3) F3-KEY	453 U
		(4) F4-KEY	454 U
		(5) REF-KEY	455 P*
		(6) VAC-KEY	456 P*
	(6) SAVE CONFIG		

USER MODE – BASIC SETTINGS

(5) BASIC SETTINGS	(1) SERIAL LINK	(1) BAUD	511 U
		(2) FORMAT	512 U
		(3) PROTOCOL	513 U
		(4) TERMINAL CHECK	514 -
		(5) SCI DIAGNOSTIC	515 -
	(2) UNITS	(1) UNITS	521 C
	(3) MODE	(1) LANGUAGE	531 C
		(2) PARSER	532 C
		(3) RIGHTS	533
		(4) LOCK SETTINGS	534
	(4) LIGHTBARRIER ON/OFF		
	(5) SERVICE MODE		55
	(6) PORTAL MOVE BP		56

SERVICE MODE (55)

(1) CONFIG.	(1) TABLETYPE	(1) MODEL		55111	P
		(2) SAVE PLOTTER		55112	
		(3) OPTION	LASER	P	113....
			HEAVY HEAD	P	
			COMMON ZERO	P	
			SPEED	P	
			EXTEND X-AREA	P	
			LOCK DIST LB	P	
			REGISTER	P	
			TURND KEYBRD	P	
			NEW VAKUUM	P	
			IMM. PUMP OFF	P	
			REPLOT ONLINE	P	
		(2) INIT SEQUENCE	(1) FIRST TO +Y	55121	P
	(3) LIGTHBARRIER	(1) LIGHTBARRIER 1		55131	P
		(2) LIGHTBARRIER 2		55132	P
		(3) LIGHTBARRIER 3		55133	P
		(4) LB DURING INT		55134	P
		(5) LOCK DISTANCE	(1) DISTANCE LOW	55135	P
			(2) DISTANCE HIGH	55136	P
	(4) IDENTIFIK. TEXT	(1) OI TEXT		55141	P
	(5) SPISLAVES	(1) AWW		55151	P
		(2) LX2		55152	P
		(3) PH800)		55153	P
		(4) 3AXIS1		55154	P
		(5) SEET FEEDER		55155	P
		(6) Y-BOARD		55156	P
(2) LIMITS	(1) SIZE	(1) SIZE X		55211	P
		(2) SIZE Y		55212	P
		(3) SIZE Z		55213	P
		(4) SIZE R		55214	P
	(2) SCALE	(1) SCALE X		55221	P
		(2) SCALE Y		55222	P
		(3) SCALE X		55223	P
		(4) SCALE R		55224	P
	(3) OFFSETS	(1) HEAD OFFSET	(1) HEAD OFFSET X	552311	P
			(2) HEAD OFFSET Y	552312	P
			(3) PEN2 X	552313	P
			(4) PEN2 Y	552314	P
			(5) PEN3 X	552315	P
			(6) PEN3 Y	552316	P
			(7) PEN4 X	552317	P
			(8) PEN4 Y	552318	P
		(2) Z-OFFSET	(1) OFFSET Z	552321	P
		(3) POINTER OFFSET	(1) OFFSET X	552331	P
			(2) OFFSET Y	552332	P
	(4) MAX MOVE	(1) MAX SPEED		55241	P
		(2) MAX SPEEDZ		55242	P
		(3) MAX SPEEDR		55243	P
		(4) MAX ACCEL		55244	P
	(5) BUFFER	(1) BUFFERSIZE(KB)		55251	P
	(6) VAC MOTOR	(1) VAC MOTOR MAX		55261	P

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(3) INTERF. SETTINGS	(1) UNIBOARD	(1) BUMPER	55311 P
		(2) EMTEC	55312 P
		(3) JUMBO ROLL OFF	55313 P
	(2) 3AXISBO.	(1) BUMPER	55321 P
		(2) FOIL COVER	55322 P
		(3) SAVE HEAD	55323 P
		(4) AIR CHECK	55324 P
	(3) CLEAN OLD	(1) CLEAN ACTIVE	55331 P
	(4) CLEAN NEW	(1) CLEAN ACTIVE	55341 P
		(2) CLEAN END SW	55342 P
(4) PAGE	(1) COMP		5541 P
	(2) PAGESPEED		5543 P
	(3) PAGEACCEL		5543 P
	(4) NEG. FEED		5544 P
(5) PARK DIST	(1) PARK X		5551 P
	(2) PARK Y		5552 P